

Garant
Centre drill HSS-E A, uncoated, Nominal \varnothing DC k12: 1mm

Order data

Order number	111050 1
GTIN	4045197000231
Item class	11A

Description
Version:

Ground from solid and relief ground, spiral fluted.

Nominal \varnothing D_c: 1 mm

for workpiece \varnothing : 6 – 8 mm

Shank \varnothing D_s: 4 mm

Overall length L: 35 mm

Feed f in steel < 900 N/mm²: 0.02 mm/rev.

Technical description

for workpiece \varnothing	6 – 8 mm
Number of cutting edges Z	2
Feed f in steel < 900 N/mm ²	0.02 mm/rev.
Shank tolerance	h7
Nominal \varnothing D _c	1 mm
Shank \varnothing D _s	4 mm
Overall length L	35 mm
Coating	uncoated
Tool material	HSS E
Standard	DIN 333
Type	A

Tolerance nominal \varnothing	k12
Countersink angle	60°
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	Centre drill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	45 m/min	N
Steel < 500 N/mm ²	suitable	40 m/min	P
Steel < 750 N/mm ²	suitable	30 m/min	P
Steel < 900 N/mm ²	suitable	25 m/min	P
Steel < 1100 N/mm ²	suitable	10 m/min	P
Steel < 1400 N/mm ²	suitable	8 m/min	P
INOX < 900 N/mm ²	suitable	12 m/min	M
INOX > 900 N/mm ²	suitable	8 m/min	M
GG(G)	suitable only under restricted conditions	25 m/min	K
CuZn	suitable	80 m/min	N
Oil	suitable		
wet maximum	suitable		